

BEECHCRAFT 18

WITH P & W 985 ENGINE

Item	Part Number	Description	LEFT ENGINE
1	18S9200L-9	EXHAUST SEGMENT	
2	18S9200L-7	EXHAUST SEGMENT	
3	18S9200L-3	EXHAUST SEGMENT	
4	18S9200L-1	EXHAUST SEGMENT	
5	18S9200L-23	EXHAUST SEGMENT	
6	18S9204-600	COLLECTOR RING ADAPTER	9 REQ
7	189216	TAILPIPE LEFT ENGINE	W/O FITTINGS
7	189208-2	TAILPIPE LEFT ENGINE	C/W FITTINGS
8	18-9207-2	INTENSIFIER TUBE	
-	VARIOUS	CARB HEAT MUFF PARTS	
-	18S9200L-26	EXHAUST COLLAR ASSY	
-	189174-610	LOWER DUCT ASSY	INBOARD
-	189174-620	LOWER DUCT ASSY	OUTBOARD
-	189171-600	HEAT MUFF ASSY	INBOARD
-	189158	HEAT MUFF SHELL	INBOARD
-	189154	HEAT MUFF SHELL	INBOARD
-	189171-2	COLLAR HEAT MUFF	INBOARD
-	189171-4	COLLAR HEAT MUFF	INBOARD
-	189171-6	COLLAR HEAT MUFF	INBOARD
-	189171-8	COLLAR HEAT MUFF	INBOARD
-	105798-14	CLAMP HEAT MUFF	INBOARD
-	105798-17	CLAMP HEAT MUFF	INBOARD
-	189171-610	HEAT MUFF ASSY	OUTBOARD
-	189165	HEAT MUFF SHELL	OUTBOARD
-	189163	HEAT MUFF SHELL	OUTBOARD
-	189171-10	COLLAR HEAT MUFF	OUTBOARD
-	189171-12	COLLAR HEAT MUFF	OUTBOARD
-	105798-18	CLAMP HEAT MUFF	OUTBOARD
-	105798-21	CLAMP HEAT MUFF	OUTBOARD
-	SOL3503	GASKETS	NO BLOW

Item	Part Number	Description	RIGHT ENGINE
-	18S9200R-601	EXHAUST ASSY	
1	18S9200R-26	EXHAUST SEGMENT	
2	18S9200R-11	EXHAUST SEGMENT	
3	18S9200R-7	EXHAUST SEGMENT	
4	18S9200R-4	EXHAUST SEGMENT	
5	18S9200R-1	EXHAUST SEGMENT	
6	18S9200R-27	EXHAUST SEGMENT	
7	189216-1	TAILPIPE RIGHT ENGINE	
8	18S9204-600	COLLECTOR RING ADAPTER	9 REQ
9	18-9207-2	INTENSIFIER TUBE	
-	189175-621	LOWER DUCT ASSY	INBOARD
-	198175-611	LOWER DUCT ASSY	OUTBOARD
-	189186-601	HEAT MUFF ASSY	OUTBOARD
-	189177	HEAT MUFF SHELL	OUTBOARD
-	189182	HEAT MUFF SHELL	OUTBOARD
-	189186-2	COLLAR HEAT MUFF	OUTBOARD
-	189186-4	COLLAR HEAT MUFF	OUTBOARD
-	105798-18	CLAMP HEAT MUFF	OUTBOARD
-	105798-21	CLAMP HEAT MUFF	OUTBOARD
-	189186-661	HEAT MUFF ASSY	INBOARD
-	189181	HEAT MUFF SHELL	INBOARD
-	189180	HEAT MUFF SHELL	INBOARD
-	189186-6	COLLAR HEAT MUFF	INBOARD
-	189186-8	COLLAR HEAT MUFF	INBOARD
-	189186-10	COLLAR HEAT MUFF	INBOARD
-	189186-12	COLLAR HEAT MUFF	INBOARD
-	105798-14	CLAMP HEAT MUFF	INBOARD
-	105798-17	CLAMP HEAT MUFF	INBOARD
-	SOL3503	GASKETS	NO BLOW

● Acorn Welding has many years of experience with round engines. There are advantages to sending us your complete system when an overhaul or repair is required. It will ensure better joint integrity, a stress free system plus the inner cowling will stay cleaner from combustion by-products. With our system there should be no need for repairs between engine changes. We maintain standard factory sizes so new factory parts will fit.

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