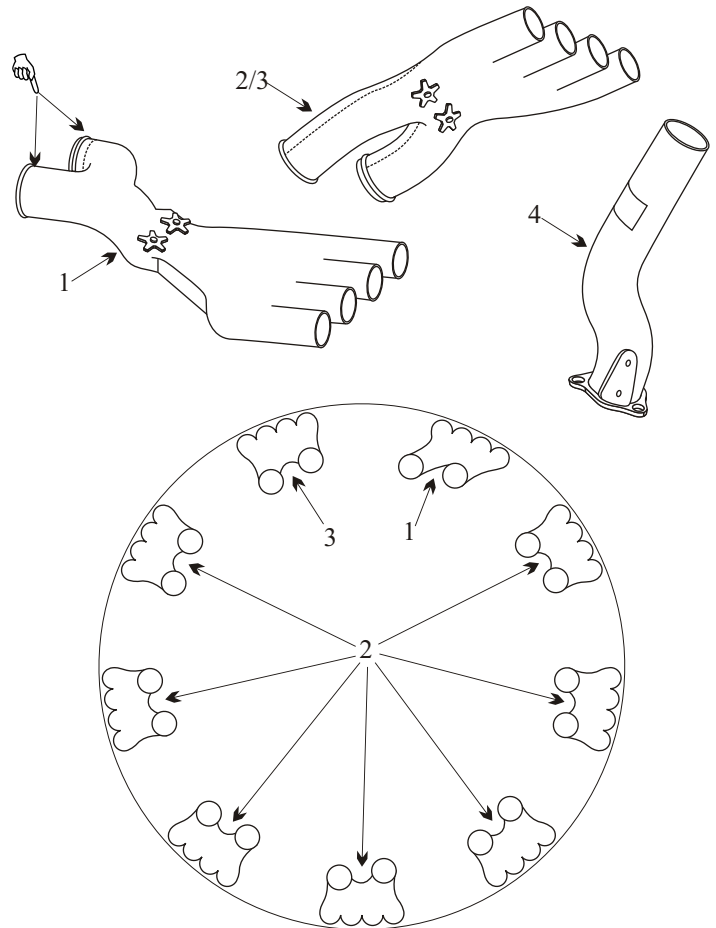


## CANADAIR CL-215 WITH P & W R2800 ENGINES

Item	Part Number	Description
1	85002-1	STACK ASSY CYL #1 & #18
1	85002-3	STACK ASSY CYL #1 & #18
1	85002-17	STACK ASSY CYL #1 & #18
1	85002-21	STACK ASSY CYL #1 & #18
1	85002-23	STACK ASSY CYL #1 & #18
1	215-62004-97	STACK ASSY CYL #1 & #18
2	85000-3	STACK ASSY CYL #4 TO #17
2	85000-17	STACK ASSY CYL #4 TO #17
2	215-62001-964	STACK ASSY CYL #4 TO #17
2	215-62001-974	STACK ASSY CYL #4 TO #17
3	85001-4	STACK ASSY CYL #2 & #3
3	85001-3	STACK ASSY CYL #2 & #3
3	85001-9	STACK ASSY CYL #2 & #3
3	85001-31	STACK ASSY CYL #2 & #3
3	85001-5	STACK ASSY CYL #2 & #3
3	85001-7	STACK ASSY CYL #2 & #3
3	215-62004-978	STACK ASSY CYL #2 & #3
4	85003-7	STACK ASSY EVEN # CYL'S
4	85003-1	STACK ASSY EVEN # CYL'S
4	215-62209-1	STACK ASSY EVEN # CYL'S
4	215-62004-980	STACK ASSY EVEN # CYL'S



- Some of the parts for this aircraft are Inconel. Although Inconel is a far superior metal, it is more difficult to inspect. Inconel tends to corrode from the inside without showing signs of flaking or bulging like stainless steel. The carbon on the inside of stacks should be removed to properly inspect the component. If the welds are developing pinholes the component will not pass an internal inspection.
  - Inspect riser stacks at the flange reinforcement doublers, at the weld edges, and flange base for cracks. The inspection is more successful if the carbon residue is removed from inside the stack.
  - Inspect for wear at the finger ends
  - Inspect for wear at the slip end.
- ☞ Inspect for wear at the flare ends and for cracks at the mounting flanges.

(toll free) 1-888-388-8803 1-780-447-5955 Fax: 1-780-447-5980  
 sales@acornwelding.com parts@acornwelding.com www.acornwelding.com